

## REFORMING SYSTEMS FOR FUEL CELLS

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### Summary

Though hydrogen production using renewable energy resources is widely expected in future, hydrogen production from hydrocarbon fuels is thought to be the most practical. The steam reforming process, which is commonly used in many practical fuel cell plants, is mainly discussed here. The basic chemical reaction formulae, equilibrium gas composition and chemical reactors required for the fuel processing system are explained.

### 1. Introduction

The actual fuel required by fuel cells is hydrogen. Hydrogen is widely regarded as being produced by electrolysis and thermochemical methods from our abundant water supply, using natural energy or recyclable energy sources. However, at the beginning of the twenty-first century, due to considerations of economics, including the existing infrastructure, as well as the ease of conversion of existing technologies, reforming methods are employed in which hydrogen is produced using hydrocarbon fuels such as natural gas (mainly methane), propane and butane gases, naphtha, kerosene, methanol and coal. Options for utilizing as-yet unused resources include the use of landfill gases, waste processing gases and other biogases. In particular, as awareness of environmental problems grow, the use of methane generated from digestive gas (or biologically generated gas from organic chemical substances) produced in breweries and sewage treatment plants is being considered. Also, utilization of by-product hydrogen in the chemical industry is conceivable.

At present, fossil fuels are widely used as the primary fuels for hydrogen production. However, different chemical processes are necessary for each type of fuel used. In essence, processes for hydrogen production are either steam reforming methods or partial-oxidation methods. As an example, the gasification of coal involves steaming coal in a reducing environment, so that partial oxidation results in a mixture gas of  $H_2$ ,  $CO$ ,  $CO_2$  and  $H_2O$ . Natural gas and other gaseous fuels tend to be used as the primary

fuels for fuel cell power plant systems, and so the following explanation focuses mainly on steam reforming methods.

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**Akifusa Hagiwara** was born in 1954, received his master's degree in mechanical engineering from Waseda University, Japan, in 1979. He joined the International Flame Research Foundation in the Netherlands in 1981, and engaged in the research projects in combustion engineering and applied fluid dynamics. Since 1987, he has been employed by the Tokyo Electric Power Company, and involved in the fuel cell R&D activities. Currently, he is acting as Manager and Senior Researcher of the Material Science Group in the Energy and Environment R&D Center.